

COLUMBUS AREA CNC AND TOOL & DIE FACILITY - OWNERS RETIRING

ONLINE ONLY AUCTION

ONLINE BIDDING IS OPEN!

Tuesday,
October 20,
9:00 AM ET

KNAPE INDUSTRIES

6592 Proprietors Road • Worthington (Columbus), Ohio 43085



MAG Fadal Model VMC-6030 CNC Vertical Machining Center



Fadal 8030 CNC Vertical Machining Center



Victor Model 29120T Engine Lathe



THOMPSON Auctioneers, Inc.

Steve Thompson, Auctioneer • 937-426-8446
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Tuesday, October 20, Auction Begins Closing at 9:00 AM ET



Okuma Genos L-250E CNC Turning Center

THOMPSON Auctioneers, Inc.
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Fairborn, Ohio 45324

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KNAPE INDUSTRIES

6592 Proprietors Road • Worthington (Columbus), Ohio 43085

AUCTION BEGINS CLOSING AT 9 AM ET ON

TUESDAY, OCTOBER 20

Inspection: Monday, October 19, 9:00 AM - 4:00 PM EST

Featuring:

Fadal 8030 CNC Vertical Machining Center, 32MP Control
(2) Fadal VMC-6030 CNC Vertical Machining Centers
Mag Fadal VMC60 CNC Vertical Machining Center
Mag Fadal VMC-4020FX CNC Vertical Machining Center
Okuma Genos L-250E CNC Turning Center, New 2014
Okuma Captain and Okuma Cadet CNC Turning Centers
Mazak Integrex X30 CNC Turning Center • Accutex CNC Wire EDM
Mills • Lathes • Grinders • Saws • Welders • Fork Lift • Air Compressors
Large Quantity Tooling & Gaging • Steel Stock • **Many Additional Items!!**

BidSpotter

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COLUMBUS AREA
CNC AND TOOL
& DIE FACILITY



Accutex
Model SP-600i
CNC Wire EDM



Mag Fadal VMC-4020FX CNC Vertical Machining Center

CNC AND TOOL & DIE AUCTION — KNAPE INDUSTRIES

— AUCTION DATE: TUESDAY, OCTOBER 20 - LOTS BEGIN CLOSING AT 9 AM ET —



Mazak Model Integrex 30 CNC Turning Center



Okuma Model Captain L370W CNC Turning Center



Fadal Model VMC-6030HT CNC Vertical Machining Center



Partial View Miller Welders



Partial View Miller Welders



Hyster 12,000 Lb. Forklift

CNC VERTICAL MACHINING CENTERS

- **Fadal** Model VMC-8030 CNC Vertical Machining Center, New 2005, s/n 032005077947, Fadal 32MP CNC Control, 82.5" X 30" Table, 80" X 30" X 28" Travels, 40 Taper, 21 ATC, 10,000 RPM, 4th Axis Indexer, 4th Axis Card
- **MAG Fadal** Model VMC-6030 CNC Vertical Machining Center, New 2008, s/n 012008011353, Fadal 32MP CNC Control, 62.5" X 30" Table, 60" X 30" X 30" Travels, 40 Taper, 24 ATC, 10,000 RPM
- **Fadal** Model VMC-6030HT CNC Vertical Machining Center, New 2006, s/n 032006109228, Fadal 32MP CNC Control, 62.5" X 30" Table, 60" X 30" X 30" Travels, 40 Taper, 21 ATC, 10,000 RPM
- **Fadal** Model VMC-6030HT CNC Vertical Machining Center, New 1992, s/n 9210686, Fadal CNC 88 CNC Control, 62.5" X 30" Table, 60" X 30" X 30" Travels, 40 Taper, 21 ATC
- **MAG Fadal** Model VMC-4020FX CNC Vertical Machining Center, New 2008, s/n 012008021441, Fanuc Oi-MC CNC Control, 48" X 20" Table, 40" X 20" X 20" Travels, 40 Taper, 21 ATC, 10,000 RPM

CNC WIRE EDM

- **Accutex** Model SP-600i CNC Wire EDM, s/n SG113006, New 2013, Accutex Windows Based CNC Control with 15" Touch Screen, Submerged Cut, 23.6" X 15.75" X 15.75" Travels, 3.94" X 3.94" U and V Axis, Maximum Workpiece Size 39.4" X 27.6" X 15.75", .004"-.012" Wire Diameter, Taper Cut, Auto Wire Threading, Chiller, Filtration Coolant

CNC TURNING CENTERS

- **Okuma** Model Genos L-250 CNC Turning Center, s/n C3874, New 2014, OSP P300L-R CNC Control, 2" Capacity, 17.7" Swing, 11.02" Max. Turning Diameter, 11.02" Max. Turning Length, 15 HP, 4,500 RPM Max., 12 Tool Turret, 8" 3-Jaw Chuck, 20C Master Collet Nose, Hardinge Har-Matic Bar Feed, Tailstock, Tool Setter, Chip Conveyor
- **Okuma** Model Captain L370W CNC Turning Center, s/n P517058, New 2007, OSP P200L CNC Control, 2.04" Capacity, 20.87" Swing, 14.57" Max. Turning Diameter, 19.68" Max. Turning Length, 20 HP, 4,500 RPM Max., 12 Tool Turret, Sub Spindle, C-Axis on Main Spindle, 10" 3-Jaw Chuck on Main Spindle, 6" 3-Jaw Chuck on Sub-Spindle, Tool Setter, Chip Conveyor
- **Okuma** Model Cadet LNC-8 CNC Turning Center, s/n D078, OSP-5020L CNC Control, 2" Capacity, 15.75" Swing, 9.84" Max. Turning Diameter, 19.57" Max. Turning Length, 4,200 RPM, 12 Tool Turret, 10" 3-Jaw Chuck, Tailstock, Chip Conveyor, LNS QuickLoad 3F Bar Feeder
- **Mazak** Model Integrex 30 CNC Turning Center, s/n 119268, New 1995, Mazatrol T-Plus CNC Control, Multi-Tasking Turret, Rotating B-Axis Milling/Turning Head, 20" Max. Swing, 40" Max. Turning Length, 3" Capacity, C-Axis On Spindle, Tailstock, 40 Position Tool Changer on Turret, 40 Taper, 6,000 RPM on Rotary Tools, 3,500 RPM on Spindle, 12" 3-Jaw Chuck, Tool Setter, Chip Conveyor
- **Hardinge** Model Conquest 42 CNC Turning Center, s/n CS-961-C, Fanuc OT CNC Control, 1.625" Capacity, 9" Max. Turning Diameter, 13.1" Max. Machining Length, 10 HP, 5,000 RPM, 10 Tool Turret, Tailstock, Chip Conveyor, 8" 3-Jaw Chuck
- **Mighty** Model VT-17 CNC Turning Center, s/n 1310301-15, New 2003, Fanuc Oi-TB CNC Control, Tailstock, Chip Conveyor, 8" 3-Jaw Chuck, *Not in Service*

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ENGINE LATHE

- **Victor** Model 29120T Engine Lathe, s/n 1112, 29" X 120" Capacity, 4" Capacity, Inch/Metric, Taper Attachment, Steady Rest, Newall D.R.O., 15" 3-Jaw Chuck, 24" 4-Jaw Chuck

TIG WELDERS

- **Miller** Synchrowave 350LX Tig Welder, s/n MA350047L, Built In Chiller, 200/230/460/1/60
- **Miller** Synchrowave 250DX Tig Welder, s/n MD280073L, Built In Chiller, 200/230/460/1/60
- **Miller** Synchrowave 250 Tig Welder, s/n KF957533, 200/230/460/1/60

MIG WELDERS

- **Miller** CP-302 Mig Welder, s/n ME342026Y, Miller 22A Wire Feed, 200/230/460/3/60
- **Miller** CP-300 Mig Welder, s/n KF902687, Miller SA60 Wire Feed, 200/230/460/3/60
- **Miller** CP-300 Mig Welder, s/n KD477754, Miller SA60 Wire Feed, 200/230/460/3/60

SPOT WELDER

- **Miller** MSW-42 Spot Welder, s/n KF783194, 1.5 KVA, 220/1/60

TOOL ROOM HONE

- **Sunnen** Model MBB-1660 Hone, s/n 73410, Power Stroke

BAND SAWS

- **Dake Johnson** V-16 Vertical Band Saw, s/n 189581, 16", Blade Welder
- **W.F. Wells** Model 1270 Column Type Horizontal Band Saw, s/n 1812, 12" Round Capacity
- **W.F. Wells** Model L-10 Horizontal Band Saw, s/n L108965, 10" Round Capacity, 10" X 16" Rectangular Capacity

FORKLIFT

- **Hyster** Model E120XL Forklift, s/n 109801, 12,000 Lb. Capacity, Electric, Monotrol Transmission, with 48 Volt Charger

DEBURRING TUMBLERS

- **Roto Finish** Spiratron 12 Cubic Foot Deburring Tumbler, Separator Ramp
- **Almco** Model OR-3 Deburring Tumbler, s/n 029008, 3 Cubic Feet

MISCELLANEOUS MACHINERY

- **Boice Crane** Model S-53 Geared Head Drill Press, s/n 9813
- **Fosdick** 24" 6-Spindle Drill Press
- **Do-All** 6" X 18" 2-Axis Surface Grinder, Magnetic Chuck, Coolant
- **Micro-Vertex** Model 500/750 Electronic Height Gage
- **Wilson Rockwell** Model 5TT Hardness Tester, s/n 47
- **Jones & Lamson** 14" Optical Comparator

TOOLING, GAGING, SHOP SUPPORT ITEMS

- Mills, Drills, Reamers, Taps, Dies, Carbide Inserts, Carbide Tooling, **Kurt** Vises, Clamps, Indexers, Counterbores, Countersinks, Saw Blades, Grinding Wheels, Abrasives, Cat 40 Holders, CNC Collets, R8 and 5C Collets, Dressers, Sine & Angle Plates, **Sunnen** Hone Tooling, Micrometers, Calipers, Boring Bars & Heads, Pin Gages, Jo Blocks, Surface Plates, Height Gages, Drill Chucks, Centers, **Aloris** Lathe Tooling, Fire Proof Cabinets, Shop & Office Furniture, Pallet Jacks, Chain, Straps, Binders, Shipping Items, Hand, Power & Air Tools, Mag. Drill, Boom Attach., Dies, Tool Boxes, Shop Carts, Fans, Ladders, Shelving Units, Woodworking Machines, Etc.

INSPECTION: Monday, October 19, 9:00 AM - 4:00 PM ET

TERMS: Online Auction with Live Online Bid-Calling - Bidding managed by Bidspotter.com. A 18% Bidders Fee is in effect for this auction. Bidders must pre-register 24 hours before bidding at Bidspotter.com. Everything sells "As is, Where is, In Place" with NO warranties or guarantees of any kind. It is the buyer's responsibility to inspect before bidding. Payment must be made in full within 24 hours of the conclusion of the auction. Preferred payment by Wire Transfer. We will accept Cash, Checks, Visa, MC, Discover, American Express. Removal is the Buyers Responsibility, Expense and Risk.

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