

WELL MAINTAINED TOOL & DIE SHOP - 2 DAYS, OVER 1,500 LOTS! OWNER RETIRING

ONLINE AUCTION



WITH LIVE ONLINE BID-CALLING

HEISLER TOOL CO.

38228 Western Parkway, Willoughby (Cleveland), OH 44094

WEDNESDAY & THURSDAY, SEPTEMBER 16 & 17, 9:00 AM ET

Inspection: Monday, September 14 & Tuesday, September 15, 9:00 AM - 4:00 PM Both Days



Haas TM-1P CNC Vertical Machining Center (1 of 2)



Haas VF-4 CNC Vertical Machining Center

TWO-DAY AUCTION, OVER 1,500 LOTS - FEATURING:

Haas ST-28 CNC Turning Center, New 2024 • Haas ST-30 CNC Turning Center, New 2019
Haas VF-4 CNC Vertical Machining Center • (2) Haas TM-1P CNC Vertical Machining Centers
(2) Fadal CNC Vertical Machining Centers • (2) Hitachi Seiki CNC Turning Centers
Sodick AM3L CNC Ram EDM • (2) Sodick Wire EDM's • Sodick K1CN Hole Popper
Hardinge HLV-H Precision Lathe • Monarch, Harrison, and Hercules Engine Lathes
Okamoto 20" X 48" Surface Grinder • Okamoto 12" X 24" Surface Grinder • Devlieg Jig Mill
(9) Bridgeport Series 1, 2 HP Vertical Mills • Shigiya G-40 ID/OD Grinder • Black Oxide Finishing Line
Toyota Forklift • Dodge Ram Pick-Up Truck • Welders • Saws • Drills • Mills
(57) Lista and Vidmar Tool Cabinets • Over 1,000's Lots of Tooling, Gaging
Inspection Items • **Plus Many Additional Items!!**



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complete catalog**

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ONLINE ONLY AUCTION

WITH LIVE ONLINE BIDDING



Fadal Model VMC4020HT CNC Vertical Machining Center

CNC VERTICAL MACHINING CENTERS - DAY 1

- **Haas Model VF-4 CNC Vertical Machining Center**, s/n 1077511, New 2010, Haas CNC Control, 52" X 19.5" Table, 50" X 20" X 25" Travels, 40 Taper, 20 ATC, 30 HP, 8,100 RPM, Probe, Chip Auger, 5,293 Power On Hours, 4,541 Cycle Start Hours, 3,702 Feed Cutting Hours
- **Haas Model TM-1P CNC Vertical Machining Center**, s/n 1094874, New 2012, Haas CNC Control, 47.8" X 10.5" Table, 30" X 16" X 16" Travels, 40 Taper, 10 ATC, 7.5 HP, 6,000 RPM, 3,629 Cycle Start Hours, 2,599 Feed Cutting Hours
- **Haas Model TM-1P CNC Vertical Machining Center**, s/n 1094870, New 2012, Haas CNC Control, 47.8" X 10.5" Table, 30" X 16" X 16" Travels, 40 Taper, 10 ATC, 7.5 HP, 6,000 RPM, 5,495 Cycle Start Hours, 4,265 Feed Cutting Hours
- **Fadal Model VMC4020HT CNC Vertical Machining Center**, s/n 9708880, New 1997, Fadal CNC88HS CNC Control, 48" X 20" Table, 40" X 20" X 20" Travels, 40 Taper, 21 ATC, 15 HP, Hi Torque Spindle, Fadal 4th Axis Indexer
- **Fadal Model VMC-40 CNC Vertical Machining Center**, s/n 9007434, Fadal 88 CNC Control, 39" X 16" Table, 22" X 16" X 20" Travels, Box Way, 40 Taper, 21 ATC

CNC INDEXER - DAY 1

- **Haas Model HRT-250 CNC Indexer**, 10" 3 Jaw Chuck

CNC TURNING CENTERS - DAY 1

- **Haas Model ST-28 CNC Turning Center**, s/n 3130345, New 2024, Haas CNC Control, 4" Capacity, 13" Max. Cutting Diameter, Max. Swing 21", Max. Cutting Length 22.5", 12 Station Turret, 40 HP, 3,200 RPM, 12" 3-Jaw Chuck, Chip Conveyor, Tailstock, 2,791 Power On Hours, 517 Cycle Start Hours, 476 Feed Cutting Hours



Fadal Model VMC-40 CNC Vertical Machining Center

CNC TURNING CENTERS - CONTINUED - DAY 1

- **Haas Model ST-30 CNC Turning Center**, s/n 3113501, New 2019, Haas CNC Control, 3" Capacity, 15" Max. Cutting Diameter, 21" Max. Swing, 32.5" Max. Cutting Length, 12 Station Turret, 30 HP, 3,400 RPM, 10" 3-Jaw Chuck, Chip Conveyor, Tailstock, 15,423 Power on Hours, 5,394 Cycle Start Hours, 5,051 Feed Cutting Hours
- **Okuma Model ES-L6 CNC Turning Center**, s/n D0384, Okuma OSP-U10L CNC Control, 1.62" Capacity, 8.27" Max. Turning Diameter, 17.72" Max. Swing, 11.02" Max. Turning Length, 10 HP, 6,000 RPM, 8 Station Turret, Chip Conveyor, Tailstock, 6 1/2" 3-Jaw Chuck and 16C Collet Nose and 16C Collets, with LNS Eco-Load CNC Bar Feed
- **Hitachi-Seiki Model 20J CNC Turning Center**, s/n HTJ-3869HL, Seicos Multi CNC Control, 2" Capacity, 8.25" Max. Turning Diameter, 15.7" Max. Turning Length, 20 HP, 5,000 RPM, 12 Tool Turret, 8" 3-Jaw Chuck, S20 Master Collet Nose, Tool Setter, Tailstock, Chip Conveyor
- **Hitachi-Seiki Model HT-40G CNC Turning Center**, s/n TG40011, Seicos L Multi CNC Control, 5" Capacity, 24.4" Max. Turning Diameter, 39.4" Max. Swing, 43.3" Max. Turning Length, 24" 18" 3-Jaw Chuck, 12 Station Tool Turret, KV Quick Change Style, Tail Stock, Chip Conveyor, 2,000 RPM, 40 HP, KV Tool Holders

CNC RAM EDM - DAY 1

- **Sodick AM3L CNC Ram EDM**, s/n 0341, New 2004, Sodick LN2 CNC Control, 35.4" X 20.5" X 11.8" Worktank, 23.55" X 15.67" Work Table, 12" X 8" X 10" Travels, C-Axis on Spindle, 40 Amp, 3R Work Chuck, Filtration/Coolant System

EDM DRILL - DAY 1

- **Sodick Model K1CN EDM Drill**, s/n K1CN-M208, New 2000, Travels 7.87" X 11.81" X 11.81", Hole Diameter Range .010" - .12", 15" X 15" Work Table

HEISLER TOOL CO.

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Sodick Model K1CN EDM Drill

CNC WIRE EDM'S - DAY 1

- **Sodick Model A530D CNC Wire EDM**, s/n T-2212, New 1993, Sodick EX-21 CNC Control, 5-Axis, 29.5" X 18.5" Work Table, 30.8" X 23.7" X 10.6" Dimensions Inside Guarding, 19.6" X 12.5" X 10.6" Travels, 1.96" U and V Axis Travel, Auto Threading, Taper Cut, Filtration System, Chiller
- **Sodick Model A320D CNC Wire EDM**, s/n T-7344, New 1996, Sodick EX-21 CNC Control, 5-Axis, 12.5" X 8" X 6.8" Travels, Max. Workpiece Size 21.2" X 14.1" X 6.8", 1.96" U and V Axis, Auto Threading, Taper Cut, Filtration System, Chiller

ENGINE LATHES - DAY 2

- **Hercules Model 25120 Engine Lathe**, s/n J6011, 24.8" X 118.11" Capacity, 4" Bore, Sony D.R.O., Taper Attachment, 18" 3-Jaw Chuck, (2) 18" 4-Jaw Chucks, Steady Rest, Inch/Metric
- **Harrison Model M400 Engine Lathe**, s/n M40712-5855, 17" X 60" Capacity, Inch/Metric, 10" 3-Jaw Chuck
- **Whacheon Model WL435 Engine Lathe**, s/n 8913.58, 17" X 59" Capacity, Inch/Metric, 12" 3-Jaw Chuck
- **Monarch Model K Engine Lathe**, s/n 46100, 16" X 54" Capacity, Taper Attachment, Steady Rest, 10" 3-Jaw Chuck, 15" 4-Jaw Chuck, 16C Collet Nose
- **Monarch Model 20"C Engine Lathe**, s/n 8525, 22.5" X 48" Capacity, 10" 3-Jaw Chuck, 17" 4-Jaw Chuck, Taper Attachment
- **Monarch Model 20" Engine Lathe**, s/n 34566, 26.5" X 48" Capacity, 15" 3-Jaw Chuck, 15" 4-Jaw Chuck, 12" 4-Jaw Chuck

PRECISION LATHES - DAY 2

- **Hardinge Model HLV-H Precision Lathe**, s/n HLV-H-7941T, 11" X 18", Inch/Metric, Accurite D.R.O., 5" 3-Jaw Chuck, 5" 4-Jaw Chuck
- **Hardinge Model HC Chucker**, s/n HC-3264-L, Turret Tooling, Lip Bar Feed, 5" 3-Jaw Chuck, Vertical Cut-Off Slide
- **Hardinge Model HC Chucker**, s/n HC-2411-H, Turret Tooling, 5" 3-Jaw Chuck, Vertical Cut-Off Slide



Hitachi-Seiki Model HT-40G CNC Turning Center

TURRET LATHE - DAY 2

- **Warner & Swasey #5, M-2250 Square Head Turret Lathe**, s/n 1679563, Master Collet Nose, Bar Feed, Turret Tooling

VERTICAL MILLS - DAY 2

- **Bridgeport Series I, 2 HP Vertical Mill**, s/n BR278450, 9" X 48" Table, Accurite D.R.O., Servo Table Feed
- **Bridgeport Series I, 2 HP Vertical Mill**, s/n BR269571, 9" X 48" Table, Accurite D.R.O., Servo Table Feed
- **Bridgeport Series I, 2 HP Vertical Mill**, s/n BR269452, 9" X 48" Table, Sony D.R.O., Servo Table Feed, 7" Riser Block
- **Bridgeport Series I, 2 HP Vertical Mill**, s/n BR269451, 9" X 48" Table, Accurite D.R.O.
- **Bridgeport Series I, 2 HP Vertical Mill**, s/n BR269449, 9" X 48" Table, Sony D.R.O., Servo Table Feed
- **Bridgeport Series I, 2 HP Vertical Mill**, s/n BR269443, 9" X 48" Table, Accurite D.R.O.
- **Bridgeport Series I, 2 HP Vertical Mill**, s/n 12BR245022, 9" X 42" Table, Bridgeport Table Feed
- **Bridgeport Series I, 2 HP Vertical Mill**, s/n 12BR168995, 9" X 42" Table
- **Bridgeport 1 1/2 HP Variable Speed Vertical Mill**, s/n 12BR220782, 9" X 42" Table, Servo Table Feed
- **Bridgeport Series II, 4 HP Vertical Mill**, s/n 3182, Sony D.R.O., Power Quill Feed

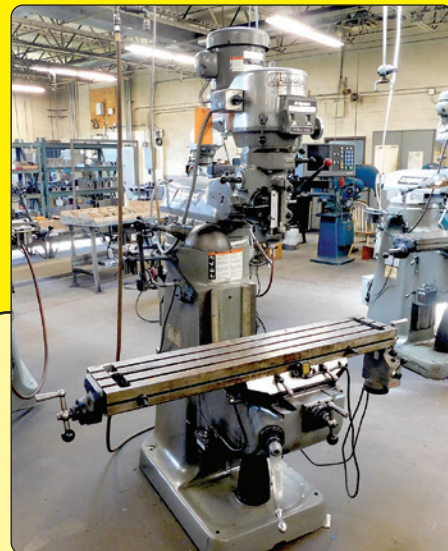
HORIZONTAL MILLS - DAY 2

- **Cincinnati Model Cinova 80 205-12 Horizontal Mill**, s/n 31422P5-0011, 50 Taper, Vertical Head, Dynapoise Overarm
- **Cincinnati Model 207MK Horizontal Mill**, s/n 12J23P1AFE-23, 50 Taper
- **Cincinnati #3 Horizontal 4J3U1Z-9-R**, 50 Taper

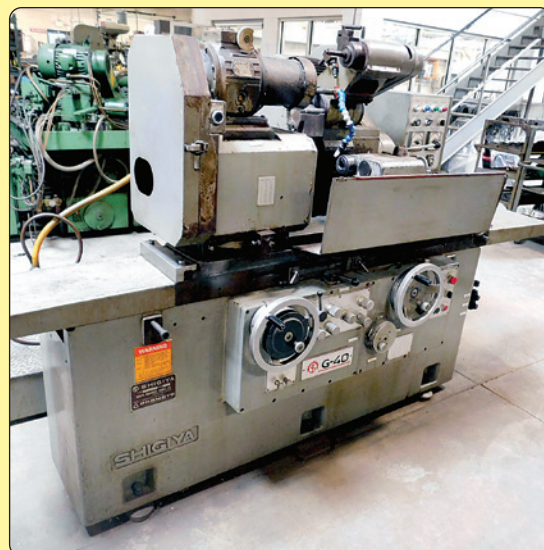
JIG MILL - DAY 2

- **Devlieg Model 2B-36 Jig Mill**, s/n 8371, 2 1/2" Spindle, 40 Taper, 24" X 36" Table, Table Travel 36", Platen Travel 12", Vertical Travel 24", Spindle Travel 12", Sony D.R.O.

TWO-DAY AUCTION - LIVE ONLINE BIDDING!



— Bridgeport Series I, 2 HP Vertical Mills (9 Available) —



Shigiya Model GUA-40-60 Universal Cylindrical Grinder



Cincinnati Horizontal Mills

JIG BORERS - DAY 2

- SIP Model MP-3K Jig Borer, s/n 6401, 20.5" X 15" Table, 18" X 14" Table Travels
- SIP Model MP-3K Jig Borer, s/n 438, Sony D.R.O., 20.5" X 15" Table, 18" X 14" Table Travels

CYLINDRICAL GRINDERS - DAY 2

- Shigiya Model GUA-40-60 Universal Cylindrical Grinder, s/n 360092, Swing Down ID Attach., 15.75" X 23.62" Capacity
- Landis Model 1R Cylindrical Grinder, s/n 884-65, 10" X 20" Capacity, 45 Degree Wheel Head
- Brown & Sharpe 4" X 12" Plain Cylindrical Grinder

AUTOMATIC SURFACE GRINDERS - DAY 2

- Okamoto Model PSG-125 Automatic Surface Grinder, s/n 1542, Column Type, 20" X 48" Capacity, Incremental Downfeed, Electric Chuck with Controls, Diaform Template Style Dresser, Over the Wheel Dresser
- Okamoto Model Accugar 124N Automatic Surface Grinder, s/n 7183, 12" X 24" Capacity, Incremental Downfeed, Electric Chuck with Controls

AUTOMATIC SURFACE GRINDERS - CONTINUED - DAY 2

- Brown & Sharpe Micromaster 6" X 18" 2-Axis Surface Grinder, s/n 523-6181-1076
- Brown & Sharpe Micromaster 6" X 18" 2-Axis Surface Grinder

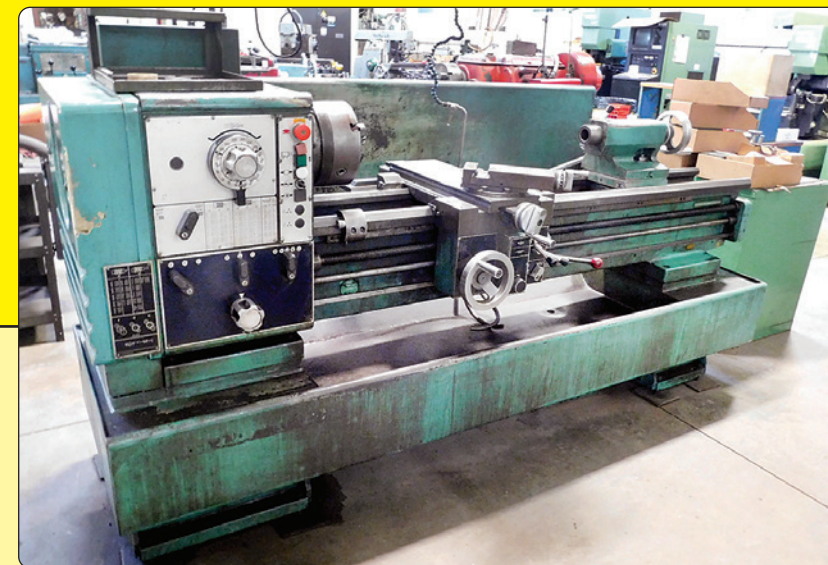
HAND FEED SURFACE GRINDERS - DAY 2

- Parker Majestic #2 Hand Feed Surface Grinder, s/n 1609-SC-65, 6" X 18"
- Boyar Schultz 612 Hand Feed Surface Grinder, s/n 11144, 6" X 12"
- K.O. Lee Model S618 Hand Feed Surface Grinder, s/n 19067, 6" X 12" Chuck
- Cleveland Machinery 6" X 18" Visual Grind Surface Grinder, 6" X 18"

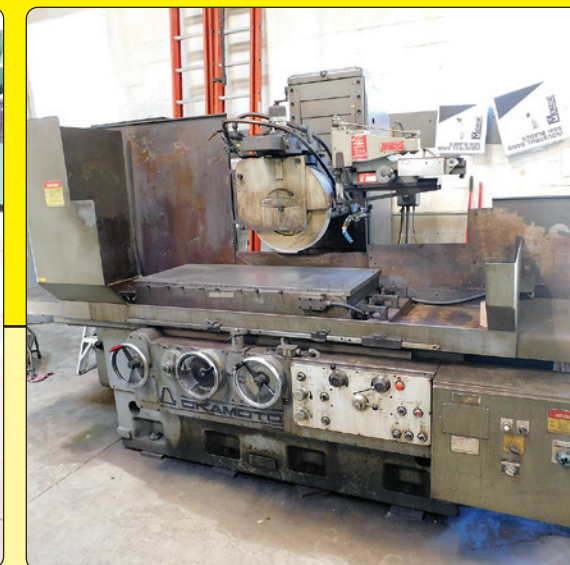
MISCELLANEOUS GRINDERS - DAY 2

- Sterling Drill Grinder, s/n DG48008, 2 1/2" Capacity
- Hybco Model 1100 Tap Grinder, s/n 7792, with Tooling and Collets
- Kut Kool Diamond Wheel Grinder
- Black Diamond Model 95C Drill Grinder, s/n 30349, with Collets and Cabinet

WEDNESDAY & THURSDAY, SEPTEMBER 16 & 17, 9:00 AM ET



Harrison 17"x60" Engine Lathe



Okamoto Model PSG-125 Automatic Surface Grinder

MISCELLANEOUS GRINDERS - CONTINUED - DAY 2

- Deckel Model SO Single Lip Cutter Grinder, s/n SO159-1789
- Buehler Model 1010 Cut Off, s/n 60-C-466
- Queen City Double End Snag Grinder
- K.O. Lee Model B300X Tool & Cutter Grinder, s/n 20275-MA, with Weldon 5C Air Bearing Fixture, 110/1/60
- K.O. Lee Model B2060 Tool & Cutter Grinder, s/n 18356-JD, 5C Motorized Work Head
- Brown & Sharpe #13 Tool & Cutter Grinder, Motorized Work Head
- Cincinnati Monoset Tool & Cutter Grinder, s/n 352A0173-0029, with Collets and Tooling
- Cincinnati #2 Tool & Cutter Grinder, s/n 1D2T5C-2
- Cincinnati #2 Tool & Cutter Grinder, s/n 1D2T1Y-587, with Hybco #2100SB Form Relief Attachment
- Rockwell Double End Carbide Tool Grinder

HONES - DAY 2

- Sunnen Model MBB-1650MS Tool Room Hone, s/n 53395, Power Stroke
- Sunnen Model MBB-1290D Tool Room Hone, s/n 11887

BAND SAWS - DAY 2

- Do-All Model 2612-2H Vertical Band Saw, s/n 206-70320, 26", Welder
- Parks 18" Metal/Wood Vertical Band Saw
- Do-All Model C4 Horizontal Band Saw, s/n 234-681316, 9" X 12" Capacity

3D PRINTER - DAY 1

- Stratasys Model F170 3-D Printer, New 2018, 150 Hours Use, SCA Cleaning Tank

WELDERS AND PLASMA CUTTER - DAY 2

- Lincoln Model Square Wave Tig 175 Pro Tig Welder, s/n U732-U1000810965
- Lincoln Model Power Mig 255 Mig Welder, s/n U1000933580, Built in Wire Feeder and Gun
- Lincoln Model Procut 55 Portable Plasma Cutter, s/n U1010829395

AIR COMPRESSOR AND AIR DRYER - DAY 2

- Gardner Denver Model L18 Rotary Screw Air Compressor, s/n D244672, New 2023, 25 HP
- Altec Model UA100A-1/MHT60-1 Refrigerated Air Dryer, s/n 022201626, New 2022
- Airboy 10 HP, 2-Stage Vertical Mount Air Compressor

COORDINATE MEASURING MACHINE - DAY 2

- Brown & Sharpe Model Gage 2000 Coordinate Measuring Machine, s/n 0399-1510, new 1999, 18" X 20" X 16" Work Area, Renishaw TP-ES Probe, Reflex Operating Software

OPTICAL COMPARATORS - DAY 2

- Mirco Vu Model H14 Optical Comparator, s/n 2630, 14", with Q16 Processor/D.R.O.
- Micro Vu 14" Optical Comparator, with MDI Processor/D.R.O.
- Jones & Lamson Model Epic 30 Optical Comparator, 30", Accurite D.R.O.
- Scheer Tumico 30" Optical Comparator, s/n 0855202, Quadra Chek II Processor/D.R.O.
- Covell #14 Optical Comparator, 14", s/n 14-615

BROACHES - DAY 2

- American 15 Ton Vertical Broach, s/n 2697
- Zagar Model 571 Horizontal Broach, s/n 32045, 2 Ton, Hydraulic, 11.81" Stroke

HORIZONTAL HAND MILLS - DAY 2

- U.S. Burke/Powermatic Model B Hand Mill, s/n 12559
- Nichols Hand Mill, s/n S176059
- Nichols Hand Mill, s/n S176057
- D.C. Morrison/Burke Model KB Hand Mill, s/n K-8653
- Barker Model PM Hand Mill, s/n 1107
- U.S. Burke Model B-100-4 Hand Mill, s/n 12485

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Stratasys Model F170 3-D Printer



Brown & Sharpe Coordinate Measuring Machine



Gardner Denver Model L18 Rotary Screw Air Compressor

New
2023



Haas HRT-250 CNC Indexer



Kurt Vises (Approximately 30)

MISCELLANEOUS MACHINERY - DAYS 1 & 2

- (2) **Fosdick** 4-Spindle Gang Drills, 24", 62" X 23 1/2", One of Two Has Power Quill Feed
- (2) **Delta** Rockwell 4-Spindle Gang Drills, 15", 51" X 21.5" Table
- **Excello** Model 174 Centerlap, s/n 174-0730
- 50 Ton H-Frame Hydraulic Shop Press
- **Burr-Bench** Deburring Tumbler
- **Burgmaster** Bench Top Drill, Model 1D, s/n 1D-3101-248
- **Federal** #22 OBI Punch Press, s/n 22-198, 22 Ton, Air Clutch and Brake, 2.5" Stroke, 8.5" Shut Height, 12" X 20" Bed
- **Torit** Portable Snorkle-Type Smoke and Fume Collector, s/n 908371
- **Torit** Model 64 Dust Collector
- Complete Black Oxide Line, with Crane Included
- **New Hermes** Engraver, s/n 1TFV85356, with Stencils
- **Baltec** Model RN180 Orbital Riveter, s/n 17970K
- **Powermatic** Model 30B Belt and Disc Sander
- **Everett** Model 6-8 Abrasive Saw
- **Strausbaugh** Lapping Machine

MISCELLANEOUS MACHINERY DAYS 1 & 2 - CONTINUED

- (3) **Rockwell** 6" Belt Sanders, 110/1/60
- Arbor Presses
- **Packard** 15" Single Spindle Drill Press
- **Lincoln** 15" Single Spindle Drill Press
- **Wilson Rockwell** Model 4TT-BB Hardness Tester, s/n 904
- **Haas** Model CSMD Teach Controller, New 2019
- **Torit** Model 84 Collector, s/n 1788-28
- **Zero Blast and Peen** Shot Blaster, Model BNP-55-7, s/n 15289
- **Peen** Shot Blaster with Rotary Indexer
- **Rocklinizer** Carbide Metal Impregnator

PICKUP TRUCK - DAY 2

- **Dodge Ram** Model 2500 Tradesman Pickup Truck, 59,411 Miles, VIN 3C6MR5AJ5MG676285, 4 X 4, 8' Bed, Standard Cab, Gas, with Boss 6' Super Duty Snow Plow, D-Force Poly Blade

FORKLIFT - DAY 2

- **Toyota** Model 7FGCU25 Forklift, s/n 89466, 4,500 Lb. Capacity, LP, Hard Tire, Side Shift



Toyota Model 7FGCU25 Forklift



Dodge Ram Model 2500 Tradesman Pick Up Truck



Vidmar & Lista Tool Cabinets



Vidmar & Lista Tool Cabinets



1000's of Lots Tooling, Gaging & Machine Accessories!

OVERHEAD CRANE - DAY 2

- 5 Ton Overhead Crane, **Arbus** 5-Ton Hoist, 90' Runway Length, 20' 6" Approx. Span, Runways Bolted Down, Not Welded

TOOLING, GAGING, MACHINE ACCESSORIES - DAYS 1 & 2

- 1000'S of Lots, (56) **Vidmar** and **Lista** Tool Cabinets, Butcher Block Top Work Stations, **Kurt** Vises (Approx. 30), Carbide Tooling, High Speed Steel Tooling, End Mills, Reamers, Taps, Dies, Drill Bits, Countersinks, Counterbores, 40 Taper CNC Holders, CNC Collets, Rotary Tables, Dividing Heads, Super Spacers, 5C Indexers, Dresses, **Minuteman** Broach Tooling, CNC Lathe Toolholders, Carbide Inserts, Hone Tooling, Hand Tools, Power Tools, Air Tools, 5C Collets, R8 Collets

TOOLING, GAGING, MACHINE ACCESSORIES - DAYS 1 & 2

- R8 Toolholders, Clamps, C-Clamps, Micrometers, Calipers, Height Gages, (15) Surface Plates up to 48" X 120", Bore Gages, Miscellaneous Gaging, Steel Racks and Contents, Jig Borer Tooling, Saw Blade Cutters, NMTB 50 Taper Holders and Arbors, **Devlieg** Rotary Table, Aloris Tooling Sets (Several), Surfometers, Parts Cleaners, Pedestal Grinders, **Cadillac** Height Gages, Thread Gages, Ring Gages, Sine Plates, Magna-Sines, V-Blocks, 1-2-3 Blocks, Angle Plates, Shop Vacs, Ladders, Fans, Metal Carts, Tool Boxes, **Gerstner** Vintage Tool Boxes, Snow Blower, Pressure Washers, Office and Shop Furniture, Many Additional Items

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TERMS: A 18% BUYER'S PREMIUM IN EFFECT FOR THIS AUCTION. Everything is selling on an "As is, Where is, In Place" Basis with NO Warranties or Guarantees of any kind. It is the Buyer's responsibility to Inspect Before Bidding. Payment must be made within 24 hours after the completion of the auction with Wire Transfer, Cash, Check, or Credit Card: Visa, MC, Discover, AMEX. An additional 3% Convenience Fee Will Be Added to invoices paid with a Credit Card. Removal is the Buyer's Responsibility Expense and Risk.

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**NEW
2024!**



Haas ST-28
CNC Turning
Center,
New 2024,
Low Hours!

THOMPSON Auctioneers, Inc.

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Saws • Drills • Mills • (57) Lista & Vidmar Tool Cabinets
Over 1,000's Lots Tooling, Gaging & Inspection Items • *Many Additional Items!!*

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Haas ST-30
CNC Turning
Center,
New 2019



**WELL-MAINTAINED
TOOL & DIE SHOP -
OVER 1,500 LOTS!!**

1 OF 2

Haas
Model TM-1P
CNC Vertical
Machining Center

