

LARGE METAL SPINNING FACILITY - DUE TO FACILITY CONSOLIDATION

# ONLINE AUCTION

ONLINE BIDDING IS OPEN!

## SAMUEL METAL SPINNERS

802 Industrial Park Rd., Rock Falls, Illinois 61071

THURSDAY, JULY 16, LOTS BEGIN CLOSING AT 9:00 AM CDT



Omera P4-12 Trim and Bead Machine

Stephen R. Thompson IL Licensed Auctioneer  
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Fairborn, Ohio 45324

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Large Metal Spinning Facility - Due to Facility Consolidation

## SAMUEL METAL SPINNERS

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THURSDAY, JULY 16, LOTS BEGIN CLOSING 9:00 AM CDT

Inspection: Wednesday, July 15, 9:00 AM - 4:00 PM CDT

### Featuring:

Leifeld APED 600/800 NC CNC Spinning Lathe  
Auto Spin 2030 CNC Spinning Lathe  
Cincinnati Hydrospro 48" CNC Spinning Lathe  
(8) Manual Spinning Lathes up to 80" • 80" Panel Spinning Lathe  
Omera P4-12 Trim and Bead Machine • Denn RB-40 Trim and Bead Machine  
(2) Blue Valley 65-206 Circle Shears • Aryma and May Tool Circle Shears  
Danobat P1631 CNC Turret Punch  
Chicago 10' X 150 Ton Press Brake, Hurco Back Gage  
Shears • Punches • Boschert Notcher • Toyota Forklifts  
Genie GS-1930 Scissor Lift • JLG E300-AJR Boom Lift  
(3) Free Standing 1 Ton Gobel Cranes • Lion CU30 Engine Lathe, 30" X 60"  
Mills • Lathes • Grinders • Drills • Welders AND MORE!

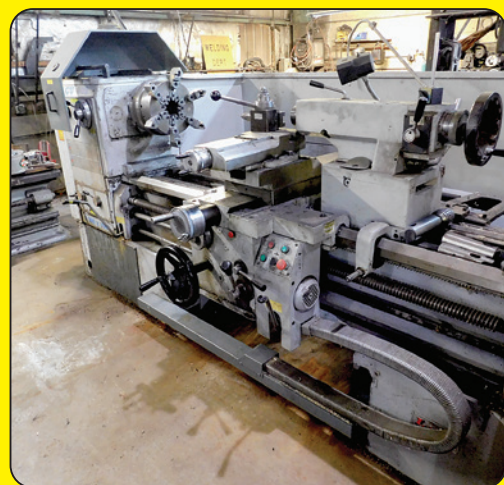
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Stephen R. Thompson IL Licensed Auctioneer #441.001664  
937-426-8446

Auto Spin 2030  
CNC Spinning Lathe



Lion CU30 Engine  
Lathe, 30" X 60"



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JLG Model E300-AJR Boom Lift



Toyota 7,300 Lb. Forklift

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JLG E300-AJR Boom Lift • (3) Free Standing 1 Ton Gobel Cranes  
Lion CU30 Engine Lathe, 30" X 60" • Mills • Lathes • Grinders • Drills • Welders **AND MORE!**

VIEW COMPLETE AUCTION CATALOG & BIDDING INFO AT [BIDSPOTTER.COM](http://BIDSPOTTER.COM)

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# ONLINE AUCTION

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Blue Valley Model 65-206 Circle and Ring Shear (1 of 2)



Danobat Model P1631 CNC Turret Punch

## SAMUEL METAL SPINNERS

### TRIMMING AND BEADING MACHINES

- **Omera** Model R4-12 Trimming and Beading Machine, Siemens PLC Control, 47.2" Max. Swing, 11.81" Min. Diameter, .157" Max. Thickness, .019" Min. Thickness, Light Curtains, High Speed Transmission, (2) C-Slides, Misc. Additional Slides
- **Denn** Model RB-40 Trimming and Beading Machine, 3 Slides, 19.68" Max. Diameter, .07" Max. Part Thickness, Vertical Travel 39.3" Max.

### AUTOMATIC SPINNING LATHES

- **Leifeld** Model APED 600/800 MC Automatic Spinning Lathe, s/n 15-011-000, New 1995, Single Roll, Centering Device, 47.2" Max. Swing, 31.49" Axis Stroke
- **Auto Spin** Model 2030 Automatic Spinning Lathe, Hes-Mae S-2000 PNC Control, Single Roll, Material Support Roll, (3) Auxliary Slides, Max. Swing 24", Max. Center Distance 36", 10 HP Spindle Motor, 25 HP Hydraulic Motor
- **Cincinnati** Hydrospin Automatic Spinning Lathe, HES CNC Control, 48" Swing, Tailstock with Live Center, New Main Cylinder, Rebuilt Reeves Drive

### MANUAL SPINNING LATHES

- **Spin Master** Spinning Lathe, 78" Swing, T-Rest, Tailstock with Live Center, Air Brake
- **Grabo** #4 Spinning Lathe, 60" Swing, T-Rest, Drive All Transmission, Tailstock with Live Center, Air Brake
- (5) Manual Spinning Lathes, 80", 78", and 60" Swings, T-Rests, Air Brakes, Tailstock with Live Centers

### PANEL TYPE MANUAL SPINNING LATHE

- Panel Spinning Lathe, 80" Swing, T-Rest, Air Brake, No Tailstock

### CNC TURRET PUNCH

- **Danobat** Model P1631 CNC Turret Punch, s/n 130114, New 2007, Fagor CNC Control, 30 Ton, 120" X 60" Work Area, 1.37" Turret Stroke, Max. Material Thickness .24", Auto Indexing, Auto Repositioning, 43 Tool Positions, 750 SPM Max., Punch Tooling

### PUNCH GRINDER

- **Wilson/DCM** Punch Grinder, Model PDG-5-3-DCAF, s/n 488160

### CIRCLE AND RING SHEARS

- **Aryma** Model KS6-1250 Circle and Ring Shear, s/n 15167, .24" Capacity in Steel, .31" Capacity in Aluminum, 7" to 49.2" Diameter Range
- **Blue Valley** Model 65-206 Circle and Ring Shear, 3/8" Capacity in Steel, 1/4" Capacity in Stainless Steel, 15" to 147" Diameter Range
- **Blue Valley** Model 65-206 Circle and Ring Shear, 3/8" Capacity in Steel, 1/4" Capacity in Stainless Steel, 15" to 147" Diameter Range
- **May Tool** Model MTC-72 Circle Shear, s/n 1138, 6' X 10 Gauge Capacity, 24" Throat

### PRESS BRAKE

- **Chicago Dries & Krump** Model 810-R Press Brake, s/n L-15141, 150 Ton, 120" Overall, 102" Between Housings, 3" Stroke, Hurco Auto Bend 7 CNC Back Gage, Air Clutch

### POWER SHEAR

- **Niagara** Model 1R-4 Power Squaring Shear, s/n 64830, 4' X 10 Gauge Capacity, Sheet Supports

### POWER NOTCHER

- **Boschert** Model LB12-PN4 Power Notcher, s/n 1326, 1/4" X 8.875" X 8.875" Capacity

### PUNCH PRESS

- **Minster** Model 70-4 OBI Punch Press, s/n 5295, 56 Ton, 6" Stroke, 3" Adjustment, 32" X 21" Bed, Estimated 14" Shut Height, Air Clutch and Brake, Dual Palm Buttons

### H-FRAME HYDRAULIC SHOP PRESS

- **Dake** Model 907002 H-Frame Hydraulic Shop Press, s/n 1356188, 50 Ton Capacity

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80" Manual Spinning Lathe, Several Available



Toyota 2,800 Lb. Forklift



Genie Model GS1930 Scissor Lift



Chicago Dries & Krump Press Brake



Gorbel 1 Ton Free Standing Crane (1 of 3)



Gorbel 1 Ton Free Standing Crane (1 of 3)

### ENGINE LATHES

- **Lion** Model 30CU/CU802-1500 Engine Lathe, s/n 1650, New 2014, 30" Swing, 38 3/4" Swing in the Gap, 60" Centers, 4" Capacity, 9-1,600 RPM, 17.5 HP, Inch/Metric Threading, Taper Attachment, 12" 6-Jaw Chuck, 12" 4-Jaw Chuck, Steady Rest, Follow Rest
- **Clausing Colchester** 15" X 36" Engine Lathe, s/n 6/0054/33777D, Inch/Metric, 8" 3-Jaw Chuck

### MISCELLANEOUS MACHINERY

- (4) **Whitney** 15 Ton Single Station Punches
- **Bridgeport** 1 HP Vertical Mill, 9" X 36" Table
- **Clausing** Model 2276, 20" Single Spindle Drill Press, s/n 509260
- **Reid** 6" X 18" Hand Feed Surface Grinder, Magnetic Chuck
- **Ellis** Model 1000 Miter Cut HJLHorizontal Band Saw, s/n 30087013
- **Do-All** Model ML, 20" Vertical Band Saw

### BOOM LIFT

- **JLG** Model E300-AJR Boom Lift, 29.5 Ft. Max. Platform Height, 20.1 Ft. Horizontal Reach, 13.2 Ft. Up and Over Clearance, 500 Lb. Capacity, 48 V DC, Articulating Jib

### SCISSOR LIFT

- **Genie** Model GS1930 Scissor Lift, 25'3" Working Height, 19' Platform Height, 500 Lb. Capacity, 24 Volt DC

### GORBEL FREE STANDING CRANES

- **Gorbel** 1 Ton Free Standing Crane, 4-Post, with 1 Ton Gorbel Hoist, 138" Approx. Width, 184" Approx. Length, 12' Under the Hook Approx.
- **Gorbel** 1 Ton Free Standing Crane, 6-Post, with (2) 1 Ton Gorbel Hoists (2 Crane Rails), 184" Approx. Width, 60' Approx. Length, 8' Under The Hook, 12' Overall Height
- **Gorbel** 1 Ton Free Standing Crane, 4-Post, with 1 Ton Gorbel Hoist, 184" Approx. Width, 28' Approx. Length, 8' Under the Hook

### FORKLIFTS

- **Toyota** Model 52-6FGU35 Forklift, s/n 60420, 7,300 Lb. Capacity, LP, Hard Tire, 72" Forks
- **Toyota** Model 42 6FGCU15 Forklift, s/n 64429, 2,800 Lb. Capacity, LP, Hard Tire, Cage, Side Shift

### TOOLING, ACCESSORIES, SHOP SUPPORT ITEMS

- (2) Mag-Based Drills, Pallet Racking, Pallet Jacks, Carts, Die Lifts, Mills, Drills, Reamers, Taps, Dies, Carbide Inserts, Jacobs Chucks, Centers, Fans, Ladders, Warehouse Steps, Lista Tool Cabinets, Whitney Punches, Punches and Dies, Chain, Straps, Press Brake Dies, Dividing Head, Rotary Tables, Unipunch Holders, Steel Racks, Hand Tools, Power Tools, Air Tools, Granite Surface Plates, Height Gages, Micrometers, Calipers, Bore Gages, Self-Dumping Hoppers, Transformers, Many Additional Items

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