

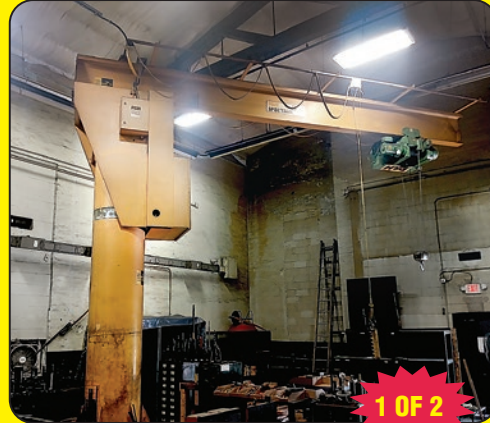
**AUCTION DATE: THURSDAY, MAY 21, LOTS BEGIN CLOSING 9:00 AM ET**



Clark 5,000 Lb. Forklift



Clark 10,000 Lb. Forklift



P & H 3 Ton Free Standing Jib Crane



Gorbel 1 Ton Free Standing Crane



Cosen Model C-320NC Automatic Horizontal Band Saw



Marvel Series 8, Mark I Tilt Frame Vertical Band Saw



Do-All Model 2013/20 Vertical Band Saw



Acorn Brand  
60" X 96" Acorn  
Welding Table



Haas CNC Indexer,  
Like New

CINCINNATI AREA CNC, TOOL & DIE AND MACHINE ASSEMBLY FACILITY - DUE TO MANAGEMENT TRANSFER

# ONLINE AUCTION

WITH LIVE ONLINE BID-CALLING

## INDUSTRIAL MACHINES PARTS & SERVICE LLC

7234 Blue Ash Rd., Cincinnati, Ohio 45236

**AUCTION DATE: THURSDAY, MAY 21, LOTS BEGIN CLOSING 9:00 AM ET**



Mitsubishi MV-2400S CNC Wire EDM, New 2017

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# ONLINE AUCTION

WITH LIVE ONLINE BID-CALLING

Due to Management Transfer  
**INDUSTRIAL MACHINES PARTS & SERVICE LLC**  
7234 Blue Ash Rd., Cincinnati, Ohio 45236

**Auction Date:**  
**THURSDAY, MAY 21, LOTS BEGIN CLOSING 9:00 AM ET**  
**Inspection: Wednesday, May 20, 9:00 AM - 4:00 PM ET**

**Featuring:**  
Hurco CNC Horiz. & Vert. Machining Centers, New 2020 & 2021  
Haas CNC Vertical Machining Centers • Mitsubishi CNC Wire EDM  
SWI Prototrak CNC Lathe & CNC Vertical Bed Mill  
(4) Devlieg Jig Mills • Giddings & Lewis Horiz. Boring Mill,  
Hercules Mazak, Leblond, Clausing & South Bend Lathes  
Cosen & Marvel Band Saws • Miller Welders & Plasma Cutter  
Grinders, Mills, Saws, Drills, Cabinets, Mitutoyo CMM  
Clark & Mitsubishi Forklifts, Cranes, & MUCH MORE!

**BidSpotter**

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Hurco HM1700Ri CNC Horizontal Machining Center, New 2020



Hurco VM30i CNC Vertical Machining Center, New 2021

CINCINNATI AREA CNC, TOOL & DIE AND MACHINE ASSEMBLY FACILITY - DUE TO MANAGEMENT TRANSFER

# ONLINE AUCTION

WITH LIVE ONLINE BID-CALLING

## INDUSTRIAL MACHINES PARTS & SERVICE LLC

7234 Blue Ash Rd., Cincinnati, Ohio 45236

**AUCTION DATE: THURSDAY, MAY 21, LOTS BEGIN CLOSING 9:00 AM ET**

**Inspection: Wednesday, May 20, 9:00 AM - 4:00 PM ET**



Haas VF-4SS CNC Vertical Machining Center, New 2019



Haas VF-2SS CNC Vertical Machining Center, New 2016

### FEATURING:

Hurco HM1700Ri CNC Horizontal Machining Center, New 2020 • Hurco VM30i CNC Vertical Machining Center, New 2021  
Haas VF-4SS CNC Vertical Machining Center, New 2019 • Haas VF-2SS CNC Vertical Machining Center, New 2016  
Haas VF-7, VF-3, and VF-1 CNC Vertical Machining Centers • Mitsubishi MV-2400S CNC Wire EDM, New 2017  
SWI Prototrak SL2460 CNC Lathe • SWI Prototrak DPM5 CNC Vertical Bed Mill • (4) Devlieg 4" Jig Mills  
Giddings & Lewis P5 Horiz. Boring Mill • Hercules Mazak 24" X 120" Lathe • Leblond, Clausing, South Bend Lathes  
Cosen C-320NC Horiz. Band Saw • Marvel #81 Band Saw • Miller Welders • Miller Plasma Cutter • Acorn Table  
Surface Grinders • Vertical Mills • Saws • Radial Drills • Lista Tool Cabinets • Mitutoyo CMM  
(2) Clark Forklifts • Mitsubishi Forklift • Angle Plates • Rotary Tables • (2) Gorbel Free-Standing Cranes  
(2) 3-Ton Jib Cranes • (2) Large T-Slotted Floor Plates • Hydraulic, Pneumatic, and Electrical Components  
Large Quantity Tooling & Gaging • Granite Surface Plates • **Many Additional Items**

**TERMS:** ONLINE ONLY AUCTION. A 18% Buyer's Premium is in effect for this auction. Everything is selling on an "As is, Where is, In Place" basis with ALL defects whether apparent or not. It is the buyers responsibility to inspect before bidding. Removal is the Buyers responsibility, expense and risk. Everything must be paid for within 24 hours of the conclusion of the auction. Payment must be paid by Wire Transfer, Cash, Credit Card, Visa, Master Card, AMEX, Discover. An additional 3% Convenience Fee will be added to your invoice with Credit Card Payment.

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# ONLINE AUCTION

WITH LIVE ONLINE BID-CALLING

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Haas Model VF-1 CNC Vertical Machining Center



Haas Model VF-7 CNC Vertical Machining Center

Due to Management Transfer

## INDUSTRIAL MACHINES PARTS & SERVICE LLC

7234 Blue Ash Rd., Cincinnati, Ohio 45236

### HURCO CNC HORIZONTAL MACHINING CENTER

- **Hurco** Model HM1700Ri CNC Horizontal Machining Center, s/n S6R532100150CMECH, New 2020, 6,483 Power On Hours, 2,381 Spindle Hours, Hurco Max 5 CNC Control, 67" X 36 Table, 31.5" Integral Rotary Table, 66.93" X 47.24" X 35.43" Travels, B-Axis Rotary Table 360 Degree Continuous, 8,000 RPM, 50 Taper, 30 ATC, 3.7 Second Average Chip to Chip Time, 75 HP Peak, Dual Chip Conveyors

### HURCO CNC VERTICAL MACHINING CENTER

- **Hurco** Model VM301 CNC Vertical Machining Center, s/n S302201341HKBAH, New 2021, 8,810 Power On Hours, 4,130 Spindle Hours Hurco Max 5 CNC Control, 52" X 20" Table, 50" X 20" X 20" Travels, 12,000 RPM, 40 Taper, 24 ATC, 20 HP Peak, 14.8 HP Continuous, 2.5 Second ATC Time, 1,102 IPM Rapids, Chip Conveyor, Chiller

### HAAS CNC VERTICAL MACHINING CENTERS

- **Haas** Model VF-4SS CNC Vertical Machining Center, s/n 1161109, New 2019, Haas CNC Control, 52" X 19.5" Table, 50" X 20" X 25" Travels, 40 Taper, 30 ATC, 12,000 RPM, 30 HP Peak, 1,400 IPM Rapids, 833 IPM Feed Rates, Probe, Chip Conveyor, 14,084 Power On Hours, 5,204 Cycle Hours, 4,376 Cutting Hours
- **Haas** Model VF-2SS CNC Vertical Machining Center, s/n 1130504, New 2016, Haas CNC Control, 36" X 14" Table, 30" X 16" X 20" Travels, 40 Taper, 30 ATC, 12,000 RPM, 30 HP Peak, 1,400 IPM Raids, 833 IPM Feed Rates, Probe, Chip Conveyor, 23,333 Power On Hours, 6,326 Cycle Hours, 5,223 Cutting Hours
- **Haas** Model VF-7 CNC Vertical Machining Center, s/n 14802, New 1998, Haas CNC Control, 84" X 28" Table, 84" X 32" X 32" Travels, 40 Taper, 21 ATC, 8,100 RPM, 30 HP
- **Haas** Model VF-1 CNC Vertical Machining Center, s/n 13944, New 1998, Haas CNC Control, 26" X 14" Table, 20" X 16" X 20" Travels, 40 Taper, 21 ATC, 7,500 RPM
- **Haas** Model VF-3 CNC Vertical Machining Center, s/n 8919, New 1996, Haas CNC Control, 48" X 18" Table, 40" X 20" X 25" Travels, 40 Taper, 21 ATC, 7,500 RPM, Note: Not in Service

### MITSUBISHI CNC WIRE EDM

- **Mitsubishi** Model MV-2400S CNC Wire EDM, s/n 56DM2972, New 2017, 4,857 Machining Hours, Mitsubishi W31MV-2 CNC Control, Submersible Cut, Auto Wire Threading, Wire Chopper, Travels 23.6" X 15.7" X 12.2", U and V Axis +/- 3.00", Max. Workpiece Size 41.3" X 32.3" X 12", Wire Diameter .004" Min., .012" Max.

### HORIZONTAL BORING MILL

- **Giddings and Lewis** Model PC-5 Horizontal Boring Mill, 5" Spindle, 50 Taper, 48" X 96" Table, 84" Table Travel, 36" Saddle Travel, 72" Vertical Travel, Power Drawbar

### HORIZONTAL JIG MILLS

- **Devlieg** Model 4H-96 Jig Mill, s/n 8434, 4" Spindle, 50 Taper, 40" X 96" Table, 96" Table Travel, 20" Platen Travel, 48" Vertical Travel, 18" Spindle Travel, D.R.O.
- **Devlieg** Model 4B-60 Spiramic Jig Mill, 9-261, 4" Spindle, 50 Taper, 36" X 60" Table, 60" Table Travel, 20" Platen Travel, 48" Vertical Travel, 24" Spindle Travel
- **Devlieg** Model 4B-60 Jig Mill, 8-179, 4" Spindle, 50 Taper, 36" X 60" Table, 60" Table Travel, 20" Platen Travel, 48" Vertical Travel, 24" Spindle Travel
- **Devlieg** Model 4K-60 CNC Jig Mill, s/n 10030, 4" Spindle, Allen Bradley CNC Control, 60" X 40" Table, 60" Table Travel, 20" Platen Travel, 60" Vertical Travel, 20" Spindle Travel

### SWI TRAK CNC TOOLROOM LATHE

- **SWI Trak** Model SL2460SX CNC Toolroom Lathe, s/n 064CV1488, New 2006, Prototrak SLX CNC Control, 24" Swing Over Bed, 14.5" Swing Over Cross Slide, 60" Centers, 3.93" Bar Capacity, 4-Way Programmable Tool Post, 12" 3-Jaw Chuck

### SWI TRAK CNC VERTICAL BED MILL

- **SWI Trak** Model DPM CNC Vertical Bed Mill, s/n 97-2882, Prototrak AGE 3 CNC Control, 3-Axis, 12" X 50" Table, 40" X 20" Travel, 5 HP, 4,000 RPM, 40 Taper

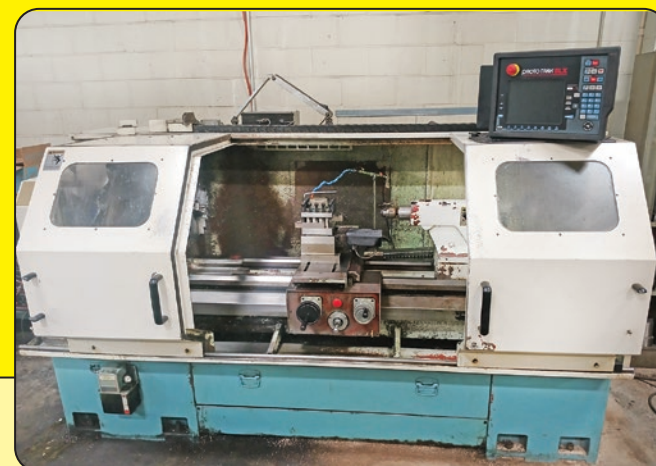
AUCTION DATE: THURSDAY, MAY 21, LOTS BEGIN CLOSING 9:00 AM ET



SWI Trak Model DPM CNC Vertical Bed Mill



Devlieg Model 4B-60 Spiramic Jig Mill



SWI Trak Model SL2460SX CNC Toolroom Lathe



Blanchard Model 18-36 Rotary Surface Grinder



Clausing Colchester 21" X 60" Engine Lathe



Mazak Hercules 24 1/2" X 120" Engine Lathe

### ENGINE LATHES

- **Mazak/Hercules/Ajax** Engine Lathe, 24 1/2" Swing Over Bed, 14 1/2" Swing Over Cross Slide, 35" Swing in Gap, 120" Center Distance, 2" Capacity, 15 HP, 22" 4 Jaw Chuck, Inch/Metric, Taper Attachment
- **Clausing Colchester** 21" X 60" Engine Lathe, s/n 8/0013/00673, 21" Swing, 60" Centers, Inch/Metric, 12" 3 Jaw Chuck, 12" 4-Jaw Chuck, D.R.O.
- **Leblond** Regal Servo Shift Engine Lathe, s/n 4D1148, 15" X 54" Capacity, 3-Jaw Chuck
- **Cincinnati** 15" X 60" Engine Lathe, 12" 4-Jaw Chuck, 5C Collet Nose

### TOOLROOM LATHES

- **South Bend** 13" X 40" Toolroom Lathe, s/n 4188TKL10, 6" 3-Jaw Chuck, D.R.O.
- **South Bend** 12" X 36" Toolroom Lathe, 110/1/60

### ROTARY SURFACE GRINDER

- **Blanchard** Model 18-36 Rotary Surface Grinder, s/n 8430, 18" Segmented Wheel, 36" Diameter Magnetic Chuck, Coolant

### SURFACE GRINDERS

- **Thompson** 14" X 48" Automatic Surface Grinder, s/n 4BB-626625, Electric Chuck
- **Do-All** Model DH-612 Hand Feed Surface Grinder, s/n 138-672685, 6" X 12" Magnetic Chuck

### VERTICAL MILLS

- **Acer** Ultima CNC Vertical Mill, Prototrak MX2 CNC Control, 2-Axis, Power Drawbar, 3 HP, R8 Spindle
- **Bridgeport** 1 1/2 HP Vari-Speed Vertical Mill, s/n 12BR167679, D.R.O., 9" X 42" Table
- **Bridgeport** 1 1/2 HP Vari-Speed Vertical Mill, s/n 12BR120248, D.R.O., 9" X 42" Table

### HORIZONTAL MILL

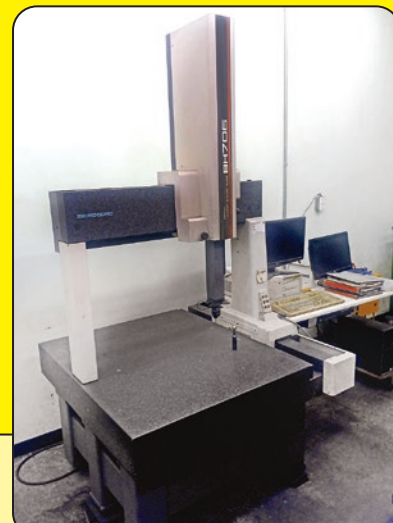
- **Cincinnati** #4 Horizontal Mill, s/n 2A4H1K-4, 50 Taper, 80" X 18" Table, Overarm Support



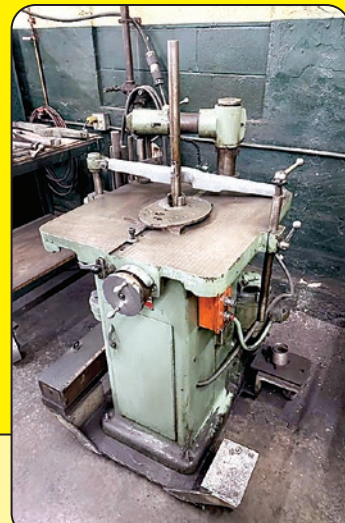
Miller Synchrowave 350LX Tig Welder



Mitutoyo Electronic Height Gage



Mitutoyo Model BH706 Coordinate Measuring Machine



D.C. Morrison Model K Keyseater



Devlieg Angle Plates, Several Available



Partial View Kurt and Teco Vises



Partial View Lista Tool Cabinets

### COORDINATE MEASURING MACHINE

- **Mitutoyo** Model BH706 Coordinate Measuring Machine, s/n 0357412, Renishaw Probe, Geopack Operating Software, 28" X 24" X 18" Measuring Range

### MISCELLANEOUS MACHINERY

- **Quincy** Model 20 Rotary Screw Air Compressor, Model QSB20ASA1290, s/n 94643A, 20 HP
- **Electro Arc** Tap Disintegrator, Model 20B, s/n 6478
- **Sellers** 6G Drill Grinder, s/n 021418
- **Black Diamond** Drill Grinder, with Collets
- **K.R. Wilson** Model 37 H-Frame Hydraulic Shop Press
- **Famco** #3 1/2 Ratchet Type Arbor Press
- **Famco** #5 Floor Model Ratchet Type Arbor Press

### MISCELLANEOUS MACHINERY

- **Porter Cable** 8" Belt Sander
- **Cincinnati** #2 Tool & Cutter Grinder, s/n 1D2T1L-2
- **Mitutoyo** Model Linear Height Lite 350 Electronic Height Gage
- **Wells** Model 8M Horizontal Band Saw, s/n 18712
- **Wells** Model 850 Horizontal Band Saw
- **Sunnen** Model MBB-1600 Hone, s/n 15232
- **Hardinge** Model HC Chucker Second Operation Lathe
- **Trinco** Model 48P-2 Sand Blast Cabinet, s/n 37553-2
- **Trinco** Sand Blast Cabinet, s/n SL-1084
- **MBC** Model BP-2 Welding Positioner
- **Burgmaster** Model 1D Turret Drill, s/n ID-786

### FORKLIFTS

- **Clark** Model C500-120 Forklift, s/n 915-78-4480, 10,000 Lb. Capacity, LP, Hard Tire, Side Shift
- **Clark** Model C500-50 Forklift, s/n 355-1898-4635, 5,000 Lb. Capacity, LP, Hard Tire
- **Clark** Model FCG25 Forklift, s/n AF82B-06321, 4,350 Lb. Capacity, LP, Hard Tire, Side Shift

### KEYSEATER

- **D.C. Morrison** Model K Keyseater, s/n K641739, 1 1/4", 9" Stroke, with Extra Cutter Bars

### AUTOMATIC HORIZONTAL BAND SAW

- **Cosen** Model C-320NC Automatic Horizontal Band Saw, s/n C951342, 12.6" Round Capacity, 15" X 12.6" Rectangular Capacity, Blade Size 1 1/4", 5 HP, Dual Column Design

### VERTICAL BAND SAWS

- **Marvel** Series 8, Mark I Tilt Frame Vertical Band Saw, s/n 824019, 18" X 20" Capacity
- **Do-All** Model 2013/20 Vertical Band Saw, s/n 377-80553, Blade Welder, 20"

### RADIAL DRILLS

- **Hercules** 4' X 12" Radial Arm Drill, Box Table
- **Arboga** Model RLM3508 Radial Arm Drill, 40" X 9", s/n 164710

### DRILL PRESSES

- **Powermatic** Model 1200 Single Spindle Drill Press, s/n 67-4474, 20"
- **Powermatic** Model 1200 Single Spindle Drill Press, s/n 67-3752, 20"
- **Powermatic** Model 1150 Single Spindle Drill Press, s/n 5-5187-1, 15"

### TIG WELDER

- **Miller Synchrowave** 350LX Tig Welder, s/n KJ220727, with Miller Chiller
- **Lincoln** AC-225S Arc Welder

### MIG WELDERS

- **Miller** CP302 Mig Welder, s/n KG151033, Miller Wire Feed
- **Miller** Mig Welder, s/n JB418516, Miller Wire Feed

### PLASMA CUTTER

- **Miller** Spectrum 625 Plasma Cutter, s/n LG330109P

### ACORN WELDING TABLE

- **Acorn** Brand 60" X 96" Acorn Welding Table

### GORBEL FREE STANDING CRANES

- **Gorbel** 1 Ton Free Standing Crane, (2) 1-Ton Rails on System, with Hoists, 90' Approx. Overall Length, 24' Approx. Span, 8' Under the Hook
- **Gorbel** 1 Ton Free Standing Crane, (2) 1-Ton Rails on System, with Hoists, 60' Approx. Overall Length, 24' Approx. Span, 10' Under the Hook

### LARGE CAPACITY FLOOR MOUNTED JIB CRANES

- **Reliable** 3 Ton Free Standing Jib Crane, Approx. 20' Arm, with Hoist
- **P & H** 3 Ton Free Standing Jib Crane, Approx. 20' Arm, with Hoist

### ANGLE PLATES

- Pair, **Devlieg** 41" X 21 1/2" X 20 1/2" Angle Plates
- Pair, 104" X 32 3/4" X 28" Angle Plates
- Pair, 36" X 18" X 12" Angle Plates
- Pair, 36" X 18" X 12" Angle Plates
- Pair, 52" X 38" X 7 1/2" Angle Plates
- Numerous Single Angle Plates

### ROTARY TABLES

- **Devlieg** 30" X 30" Air Lift Rotary Table
- **Devlieg** 48" X 32" E-Table
- 50" X 36" Air Lift Rotary Table

### TOOLING, GAGING, SHOP SUPPORT ITEMS

- Mills, Drills, Taps, Dies, Tap Collets, Reamers, Carbide Tooling, Carbide Inserts, 40 and 50 Taper CNC Holders, CNC Collets, Counterbores, Hone Tooling, Kurt Vises, Clamp Components, Broaches, Boring Heads, Boring Bars, Hand Tools, Power Tools, Air Tools, Rotary Tables, Pallet Racking, Die Racks, Insert Face Mills, Shell Mills, Aloris Lathe Tooling, T-Slotted Floor Plates, Hose, Chain, Straps, Binders, Building and Machine Maintenance Items, Dust Collectors, Hoses, Fans, Ladders, EDM Fixturing, Micrometers, Calipers, Bore Gages, Indicators, Height Gages, Granite Surface Plates, Pedestal Grinders and Sanders, Steel Racks, Steel Inventory, Large Quantity Additional Gaging, Grinding Wheels, Saw Blades, Abrasives, Welding Items, Devlieg Microbores, Fire Proof Cabinets, Many Additional Items

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