

WELL-EQUIPPED AND MAINTAINED PATTERN SHOP
NORTHWEST PATTERN CO. - FARMINGTON HILLS, MICHIGAN



Large Quantity Tooling, Gagin and Shop Support Items



Disc Sanders



Optical Comparator

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INSPECTION: Wednesday, April 26, 9:00 am - 4:00 pm ET.

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WELL-EQUIPPED & MAINTAINED PATTERN SHOP - BUSINESS CLOSED

ONLINE ONLY AUCTION
 WITH LIVE ONLINE BID-CALLING

NORTHWEST PATTERN CO.
 29473 Medbury, Farmington Hills, Michigan 48336

THURSDAY, APRIL 27, 9:00 AM ET



Hardinge/Bridgeport XR-1500 CNC Vertical Machining Center

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 Fairborn, Ohio 45324

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FEATURING:

- Hardinge/Bridgeport XR-1500 CNC Vertical Machining Center
- OKK PCV-55 CNC Vertical Machining Center
- Faro Platinum 8' CMM Arm
- Haas HRT-310 CNC Indexer
- (2) Bridgeport Series I Mills, 9" X 48" Tables
- Bridgeport, Tree, and Beaver Vertical Mills
- Grinders • Mills • Lathe • Saws • Drills
- Large Quantity Woodworking Machinery
- Sand Foundry Department • Fork Lift
- Air Compressors • Radial Drill Press
- Perishable Tooling, Gaging, Shop Support Items, 100's of Lots
- Many Additional Items

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WELL-EQUIPPED & MAINTAINED PATTERN SHOP - Business Closed



OKK PCV-55 CNC Vertical Machining Center



Faro Platinum 8' CMM Arm

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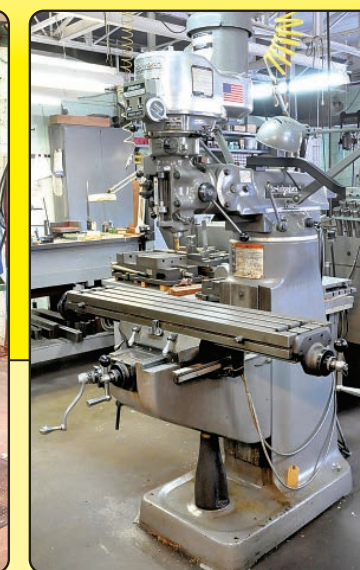
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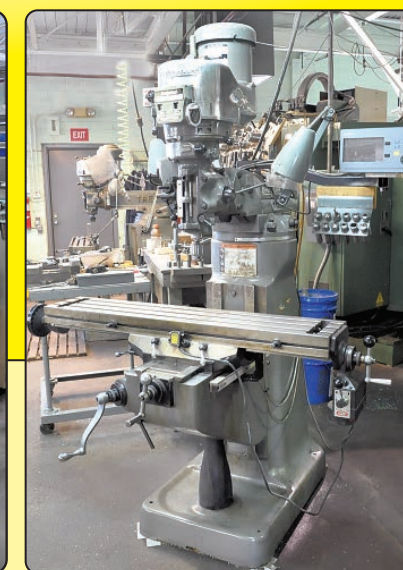
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Comet Model VMC-1000 CNC Vertical Machining Center



Bridgeport Series I, 2 HP Vertical Mill



Bridgeport Series I, 2 HP Vertical Mill

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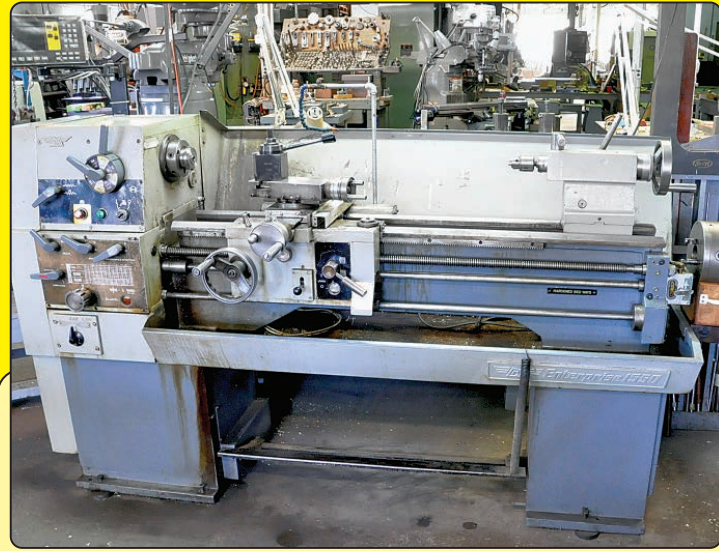
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Enterprise 15" X 50" Engine Lathe



Victor Model 2060S Engine Lathe



Roll-In Universal Band Saw



Brown & Sharpe 618 Micromaster 2-Axis Automatic Surface Grinder



Brown & Sharpe Model 814U Universal Cylindrical Grinder



Datsun 5,000 Lb. Fork Lift



Miscellaneous Foundry Machinery

NORTHWEST PATTERN CO.

29473 Medbury, Farmington Hills, Michigan 48336

CNC VERTICAL MACHINING CENTERS

- **Hardinge/Bridgeport** Model XR1500 CNC Vertical Machining Center, New 2007, s/n 204LC082, Fanuc 0i-MB CNC Control, 67" X 26" Table, 60" X 26" X 24" Travels, 40 HP, 50 Taper, 30 ATC, Chip Blaster Thru Spindle Coolant, Rigid Tapping, 4th Axis Ready
- **OKK** Model PCV-55 CNC Vertical Machining Center, s/n 387, Mitsubishi Meldas 500 CNC Control, 50 Taper, 20 ATC, 30 HP, 10,000 RPM, 48" X 22" Table, 40" X 22" X 20" Travels
- **Comet** Model VMC-1000 CNC Vertical Machining Center, s/n 340045, New 1991, Mitsubishi Meldas CNC Control, 40 Taper, 16 ATC, 50" X 25" Table, 42" X 22" X 25" Travels

CNC INDEXER

- **Haas** Model HRT-310 CNC Indexer, with Control Box

CNC LASER ETCHING SYSTEM

- 10 Watt Laser Etching System, Mounted on **Kitamura** T-20 CNC Vertical Machining Center, Travels of Machine 43.3" X 22" X 23.6", Fanuc 6MB Control

ENGINE LATHES

- **Victor** Model 2060S Engine Lathe, s/n CB2612005, 20" X 60", Gap Bed, Inch/Metric, 3" Capacity, D.R.O.
- **Enterprise** 15" X 50" Engine Lathe, 5C Master Collet Nose, 8" 3-Jaw Chuck, D.R.O.

PORTABLE CMM ARM

- **Faro** Model Platinum CMM Arm, s/n P08-02-05-04164, 7-Axis, Case, Software

VERTICAL MILLS

- **Bridgeport** Series I, 2 HP Vertical Mill, s/n BR282955, New 2001, 9" X 48" Table, Accurite D.R.O., Servo Power Table Feed
- **Bridgeport** Series I, 2 HP Vertical Mill, s/n BR275223, New 1997, 9" X 48" Table, Accurite D.R.O.
- **Beaver** Model MK2 Vertical Mill, s/n 13129, 10" Riser Block Quick Change Spindle, Mitutoyo D.R.O., Factory Power Table Feed
- (2) **Tree** Model 2UVR Vertical Mills, Each with Bridgeport 1 HP Step Pulley Milling Head

CYLINDRICAL GRINDER

- **Brown & Sharpe** Model 814U Universal Cylindrical Grinder, s/n 525-814U-2430

SURFACE GRINDERS

- **Brown & Sharpe** 618 Micromaster 2-Axis Automatic Surface Grinder, Electric Chuck, 6" X 18"
- **Gardner** 6" X 18" Hand Feed Surface Grinder, s/n 640-3
- **Do-All** Model D8 Automatic Surface Grinder, 8" X 24", Coolant

RADIAL ARM DRILL

- **Femco** Model WRD75/2000 Radial Arm Drill, 6' X 19 1/2", Box Table, Power Elevation

BAND SAW

- **Roll-In** Universal Band Saw, s/n 89163EF

DRILL PRESSES

- **Powermatic** Model 1200 Single Spindle Drill Press, s/n 420V504, 20", Variable Speed, F/R
- **Delta Rockwell** 17" Single Spindle Drill Press, s/n 14-5006, 18 3/4" X 37" Production Table

PATTERN MACHINERY

- (4) **Delta-Rockwell** 14" Vertical Band Saws, Each 110/160 AC
- **Delta** Unisaw 10" Table Saw, with Fence
- **State** Model D20 Disc Sander, s/n H2139, 20"
- (2) 12" Disc Sanders
- **Apex** 15" Disc Sander
- **State** Model T5 Spindle Sander, s/n 231

PATTERN MACHINERY - CONTINUED

- **Sears Craftsman** 6" Jointer, s/n 102-05600, 6 1/2" X 34 1/2" Table
- **Stanley** Articulating Arm Router
- **Lincoln** Model 3S Radial Mill/Drill, Mounted on Heavy Duty Cast Iron Table
- **Osborn** Jolt Squeeze
- Kiln Furnace

FORK LIFT

- **Datsun** 5,000 Lb. Fork Lift, s/n CF0105, LP Gas, Hard Tire, Cage

WOOD PATTERN INVENTORY

- Large Quantity Wood Inventory, Including Pine, Poplar, Maple, Oak, Walnut, Mahogany, and Ren-Board.

MISCELLANEOUS MACHINERY

- **Deckel** Model SO Single Lip Cutter Grinder, with Collets
- **Miller** Dialarc Model HF Welder
- **Hobart** Arc Welder
- **Master View** 14" Optical Comparator
- **Sunnen** Model MBB-1600 Tool Room Hone
- Hand Tapper with Collets
- **Big Joe** Model 1518-A5 Walk Behind Lift, 1,500 Lb. Capacity

TOOLING, GAGING, SHOP SUPPORT ITEMS

- Mills, Drills, Reamers, Taps, Dies, Carbide Tooling, Carbide Inserts, 40 and 50 Taper CNC Holder, CNC Collets, Hone Tooling, Spin Fixtures, Rotary Tables, Lathe Tooling, Chucks, Quick Change Tool Posts, Jacobs Chucks, Centers, Kurt Vises, Misc. Vises, Tool Boxes, Small Drill Presses, Sanders, Pedestal Grinders, Shaftless Grinders, Clamps, Die Components, Angle Plates, Sine Vises, Dumore Toolpost Grinder, Hand Tools, Power Tools, Air Tools, Hose, Chain, Binders, Hoists, Saw Blades, Grinding Wheels, Abrasives, Bridgeport Quill Master Right Angle Head, Devilbiss Pressure Washer, Portable Air Compressor, 4,000 Watt Generator, HP Design Jet Plotter, Shop and Office Furniture, Minolta Bizhub 200, Scales, Shop Vacs, Ladders, Fans, Hoses, Steel Stock, Steel Racks, Wood Inventory, Carts, Surface Plates, Height Gages, Micrometers, Calipers, Bore Gages, Pin Gages, Jo Blocks, V-Blocks, 1-2-3 Blocks, Wood Chisels, Misc. Pattern Maker's Tools, Files, Boring Heads, Boring Bars, Blade Welder, Router Bits, Anvil, Flasks, Patterns, Foundry Items, Many Additional Items

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